GENERAL NOTES: (UNLESS OTHERWISE SPECIFIED)
1. DRAWING IS REVISION A, PREVIOUSLY ISSUE B. ALL DIMENSIONS AND TOLERANCES ARE AS SHOWN.
2. TOLERANCES: ± 0.05" UNLESS OTHERWISE NOTED.
3. ALL MATERIALS ARE AS SHOWN, UNLESS OTHERWISE SPECIFIED.
4. MATERIALS LISTED FOR PARTS / DASH NUMBER IS IN INCHES. TOLERANCES ARE AS FOLLOWS:
   a. MILLING = ± 0.025" TO 0.050"
   b. ROLLING = ± 0.0125" TO 0.025"
   c. FORMING = ± 0.030" TO 0.060"
   d. WELDING = ± 0.050" TO 0.100"
5. WEAR-FACE DRY FIT ASSEMBLY AND ADD WEIGHT OR LABEL AS SHOWN. AFTER MOUNTING OF ASSEMBLY, OIL, WAX, PASTE, DUST, OR DEbris FROM 0.0125" TO 0.025" DIFFERENTIALLY.
6. ADD UPHOLSTERY FABRICS AND SEAT OR CRUSH LUBRICANT TO THREADED FOR ASSEMBLY.
7. TIGHTEN ALL SET SCREWS TO 100 FT-LB OF TORQUE.
8. RETAIN HINGE PLATE TO 3.5" X 2" AND 3" X 2" WITH RECESS AS SHOWN USING A RATCHET WRENCH TO AVOID A RECURVE AND RESISTIVE DRAW.
9. DRAWING IS REVISION C, PREVIOUSLY ISSUE B. ALL DIMENSIONS AND TOLERANCES ARE AS SHOWN.
10. MATERIALS LISTED FOR PARTS / DASH NUMBER IS IN INCHES. TOLERANCES ARE AS FOLLOWS:
    a. MILLING = ± 0.025" TO 0.050"
    b. ROLLING = ± 0.0125" TO 0.025"
    c. FORMING = ± 0.030" TO 0.060"
    d. WELDING = ± 0.050" TO 0.100"
11. MATERIALS LISTED FOR PARTS / DASH NUMBER IS IN INCHES. TOLERANCES ARE AS FOLLOWS:
    a. MILLING = ± 0.025" TO 0.050"
    b. ROLLING = ± 0.0125" TO 0.025"
    c. FORMING = ± 0.030" TO 0.060"
    d. WELDING = ± 0.050" TO 0.100"
12. WEAR-FACE DRY FIT ASSEMBLY AND ADD WEIGHT OR LABEL AS SHOWN. AFTER MOUNTING OF ASSEMBLY, OIL, WAX, PASTE, DUST, OR DEbris FROM 0.0125" TO 0.025" DIFFERENTIALLY.
13. ADD UPHOLSTERY FABRICS AND SEAT OR CRUSH LUBRICANT TO THREADED FOR ASSEMBLY.
14. TIGHTEN ALL SET SCREWS TO 100 FT-LB OF TORQUE.
15. RETAIN HINGE PLATE TO 3.5" X 2" AND 3" X 2" WITH RECESS AS SHOWN USING A RATCHET WRENCH TO AVOID A RECURVE AND RESISTIVE DRAW.
16. MATERIALS LISTED FOR PARTS / DASH NUMBER IS IN INCHES. TOLERANCES ARE AS FOLLOWS:
    a. MILLING = ± 0.025" TO 0.050"
    b. ROLLING = ± 0.0125" TO 0.025"
    c. FORMING = ± 0.030" TO 0.060"
    d. WELDING = ± 0.050" TO 0.100"
17. MATERIALS LISTED FOR PARTS / DASH NUMBER IS IN INCHES. TOLERANCES ARE AS FOLLOWS:
    a. MILLING = ± 0.025" TO 0.050"
    b. ROLLING = ± 0.0125" TO 0.025"
    c. FORMING = ± 0.030" TO 0.060"
    d. WELDING = ± 0.050" TO 0.100"
18. WEAR-FACE DRY FIT ASSEMBLY AND ADD WEIGHT OR LABEL AS SHOWN. AFTER MOUNTING OF ASSEMBLY, OIL, WAX, PASTE, DUST, OR DEbris FROM 0.0125" TO 0.025" DIFFERENTIALLY.
19. ADD UPHOLSTERY FABRICS AND SEAT OR CRUSH LUBRICANT TO THREADED FOR ASSEMBLY.
20. TIGHTEN ALL SET SCREWS TO 100 FT-LB OF TORQUE.
21. RETAIN HINGE PLATE TO 3.5" X 2" AND 3" X 2" WITH RECESS AS SHOWN USING A RATCHET WRENCH TO AVOID A RECURVE AND RESISTIVE DRAW.
22. MATERIALS LISTED FOR PARTS / DASH NUMBER IS IN INCHES. TOLERANCES ARE AS FOLLOWS:
    a. MILLING = ± 0.025" TO 0.050"
    b. ROLLING = ± 0.0125" TO 0.025"
    c. FORMING = ± 0.030" TO 0.060"
    d. WELDING = ± 0.050" TO 0.100"
23. WEAR-FACE DRY FIT ASSEMBLY AND ADD WEIGHT OR LABEL AS SHOWN. AFTER MOUNTING OF ASSEMBLY, OIL, WAX, PASTE, DUST, OR DEbris FROM 0.0125" TO 0.025" DIFFERENTIALLY.
24. ADD UPHOLSTERY FABRICS AND SEAT OR CRUSH LUBRICANT TO THREADED FOR ASSEMBLY.
25. TIGHTEN ALL SET SCREWS TO 100 FT-LB OF TORQUE.
26. RETAIN HINGE PLATE TO 3.5" X 2" AND 3" X 2" WITH RECESS AS SHOWN USING A RATCHET WRENCH TO AVOID A RECURVE AND RESISTIVE DRAW.

GENERAL NOTES:
- Weld and inspect carbon steel welds per AWS D1.1, statically loaded criteria. VT final pass of all welds.
- Dimensions and tolerancing are per ASME Y14.5-2009. All dimensions in inches.
- Approximate weight of assembly 1 = 155 lbs, assembly 2 = 71 lbs, assembly 3 = 74 lbs.
- Break all sharp edges and remove all burrs.
- Apply adhesive strips or thin grease lubricant to threads prior to assembly.
- Tighten all set screws to 100 ft-lb of torque.
- Retain hinge plate to 3.5" x 2" and 3" x 2" with recess as shown using a ratchet wrench to avoid a recurve and resistive draw.