**ACTEK SWIVEL HOIST RING NOTES:**

- SHOWN ON DRAWINGS. LABEL COVERS AND PLUGS WITH ACTUAL WEIGHT.
- WELDING SHALL BE PERFORMED USING LOW-HYDROGEN PROCESS.
- PRIOR TO ITS USE, EACH HOIST RING SHALL BE TIGHTENED TO TORQUE.
- IF "ANTI-SEIZE" LUBRICANT IS PRESENT IN THE THREADS OF THE HOIST RING SCREW, INSPECTION OF HOIST RINGS SHALL MEET MANUFACTURER'S AND HANFORD SITE TENSILE STRENGTHS OF 58,000 PSI.
- PART NUMBER
  - 1 1/2-8 UNC
  - 3/8-16 UNC
  - (UNLESS OTHERWISE SPECIFIED)

**ACCESS WEIGHT**

- XXXX LBS
- XXXX LBS
- XXXX LBS
- XXXX LBS
- XXXX LBS
- XXXX LBS

**REFERENCES**

- AP102-WT-WINCH-001
- AP02A-WT-V-102
- XXXX LBS
- XXXX LBS
- XXXX LBS
- XXXX LBS
- XXXX LBS

**MATERIAL/REFERENCE**

- ASTM A36
- ASTM A 193 GR B7
- ASTM A312 GR TP 304L
- DOE_TB_F.DWG (JAN 2012)

**DATE**

- Jan 18, 2016