
2. WELD AND INSPECT CARBON STEEL WELDS PER AWS D1.1, STATICALLY LOADED CRITERIA. VT FINAL PASS OF ALL WELDS. MT FINAL PASS WHERE

3. APPROXIMATE WEIGHT OF THIS ASSEMBLY IS 600 LBS.

GENERAL NOTES:


2. WELD AND INSPECT CARBON STEEL WELDS PER AWS D1.1, STATICALLY LOADED CRITERIA. VT FINAL PASS OF ALL WELDS. MT FINAL PASS WHERE

3. APPROXIMATE WEIGHT OF THIS ASSEMBLY IS 600 LBS.

4. WELD IN ACCORDANCE WITH WELDING PROCEDURES, WELDERS CERTIFIED TO WELD MATERIALS SHOWN.


REVISIONS

P-B-2 PUMP UPPER FRAME

ASSEMBLY

2X 72 TO 72

2X 1 1/2

THRU FLANGE

BOTH SIDES TYP

1/8

2 PL

TYP

V F

F

E

D

C

B

A