

**U.S. Department of Energy
Portsmouth/Paducah Project Office**



Training Reciprocity Agreement

Between

**Portsmouth/Paducah Project Office
Prime Contractors**

Period of Agreement: From signature date through the end of the existing contract or agreement period for each signatory organization

To comply with U.S. Department of Energy (DOE) Order (O) 5480.20A, *Personnel Selection, Qualification, and Training Requirements for DOE Nuclear Facilities*, Portsmouth/Paducah Project Office (PPPO) prime contractors develop and provide training to their employees to ensure they can safely and compliantly perform the contract scope of work at the Portsmouth Gaseous Diffusion Plant (GDP) and the Paducah GDP sites. Through the annual Integrated Safety Management System reviews and other Quality Assurance assessments and surveillances, DOE PPPO determines the acceptability of the contractors' training programs.

The training programs implemented by each prime contractor are essentially the same due to:

- Similarities between the Portsmouth and Paducah GDP sites,
- Consistency of flow down of the requirements from DOE PPPO through the prime contracts, and
- Consistency in DOE PPPO oversight of the respective training programs.
- Consistency with the requirements (regulations, Orders and standards) that must be met.

This reciprocity agreement is issued to acknowledge these similarities and therefore reduce duplicated training between contractors and sites for the following:

- Hazardous Waste Operations and Emergency Response (HAZWOPER) Training (29 CFR 1910.120)
 - a. Acceptance of 40-hour or 24-hour training
 - b. Acceptance of 8-hour refresher
- Radiological Worker Training [10 CFR 835; Implementation Guide G441.1-1B , *Radiation Protection Programs for Use with Title 10, Code of Federal Regulations, Part 835, Occupational Radiation Protection*; DOE-HDBK-1130-2008, *DOE Handbook Radiological Worker Training*; DOE-HDBK-1131-2007(CN1) *General Employee Radiological Training*; DOE STD-1128-2008, *Guide of Good Practices for Occupational Radiological protection in Plutonium Facilities*]
 - a. Core Radiological Worker I or II training
 - b. Contractor specific information and/or requirements can be appended to the Core training
 - c. Note: Site Specific training between contractors at a particular site is the same, but between the Portsmouth and the Paducah sites are different.
- Dosimetry [Thermoluminescent Detector (TLD) or equivalent]
 - a. Since dose is reported by site, dosimetry provided by one contractor at a particular site will satisfy the dosimetry requirements of all other contractors at that site, provided the specific Radiation Work Permit specifications are met..
 - b. Baseline bioassay is collected once. If a contractor wants a copy of an employee's baseline bioassay, the contractor responsible for the employee will transmit a copy upon written request.
 - c. Note: Dosimetry at the Paducah site can not be utilized at the Portsmouth site, and vice-versa, due to the regulatory need to segregate the exposure by site and type of isotopic characteristics.

- Respiratory Protection Training (29 CFR 1910.134, *Respiratory Protection*; 29 CFR 1926.103, *Respiratory Protection*)
 - a. Respiratory Protection Fit Test for the Mine Safety Administration (MSA) UltraVue respirators, provided the minimum fit test factor is 500.
 - b. Medical evaluation provided it is Occupational Safety and Health Administration (OSHA) compatible and current.
 - c. If a contractor wants a copy of an employee's respirator training and/or fit test results, the contractor responsible for the employee will transmit a copy upon written request.

Any training accepted and approved by a DOE PPPO prime contractor and provided to their employees, or to DOE and technical support contractor personnel, that meets the requirements as set forth in these governing documents will be accepted by any other DOE prime contractor and their subcontractors at the Portsmouth and Paducah Sites, with the following exceptions:

- a. Contractors will provide any necessary site-specific or activity specific training not covered in the basic training as an additional training.
- b. If respiratory protection, other than the UltraVue respirator, is used, the contractor will provide additional training and/or fit testing for the respirator used.
- c. Site specific radiological training will be required at each site independent of the core radiological training

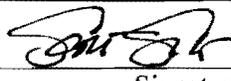
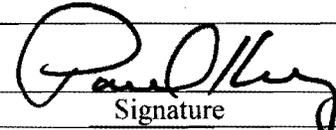
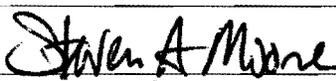
If an individual conducts work activities in another contractor's area at the same or another site, and it is discovered after the fact that the employee had inadequate or out-of-date training, the issue will be referred to the individual's contractor management system for any required reporting and development and implementation of appropriate corrective actions. It remains the responsibility of the individual worker and his respective management to ensure an understanding of the requirements of performing the tasks, to ensure the required level of training and adherence to the stipulated protective measures and requirements for entry prior to entering a controlled area and/or prior to donning and utilizing protective devices.

The PPPO point of contact for this agreement is Mr. Don Dihel, Facility Representative. Please contact him at (270) 441-6824 and/or don.dihel@lex.doe.gov if there are questions regarding training acceptability.

This reciprocity agreement may be terminated or modified by the DOE PPPO at any time. This agreement is applicable to all DOE PPPO prime contracts and will be amended as new contractors are added. This reciprocity agreement may also be amended by mutual consent of all parties and with DOE PPPO concurrence.

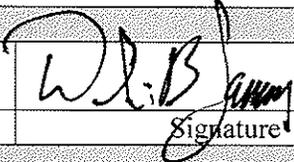
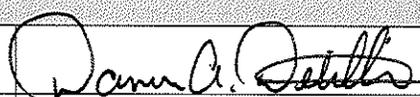
Training Reciprocity Agreement Between Portsmouth/Paducah Project Office Prime Contractors

SIGNATURE PAGE

Paducah Remediation Contractor				
Paducah Remediation Company Name	Training Manager Title/Authorized Representative	Randy Wright Name (Print)	Randy Wright Signature	5/4/2010 Date
Paducah Infrastructure Contractor				
SWIFT & STALEY Company Name	PRESIDENT & PROGRAM MGR Title/Authorized Representative	SCOTT SMITH Name (Print)	 Signature	4/28/10 Date
Paducah Depleted Uranium Hexafluoride (DUF6) Conversion Facility Contractor				
UDS Company Name	President/PM Title/Authorized Representative	Paul Kreitz Name (Print)	 Signature	6/10/10 Date
Portsmouth Remediation Contractor				
LATA/Parallax Portsmouth Company Name	PROJECT MANAGER Title/Authorized Representative	L R BAUER Name (Print)	 Signature	06/09/2010 Date
Portsmouth Infrastructure Contractor				
WEMS, LLC Company Name	PRESIDENT / PROJECT MGR Title/Authorized Representative	STEVEN A MOORE Name (Print)	 Signature	5-24-10 Date
Portsmouth Depleted Uranium Hexafluoride (DUF6) Conversion Facility Contractor				
UDS Company Name	President/PM Title/Authorized Representative	Paul Kreitz Name (Print)	 Signature	6/10/10 Date
United States Enrichment Corporation				
 Company Name	 Title/Authorized Representative	 Name (Print)	 Signature	 Date

Training Reciprocity Agreement Between Portsmouth/Paducah Project Office Prime Contractors

SIGNATURE PAGE (Continuation)

Portsmouth D&D Contractor				
FBP	Program Manager	Woodrow S. Jameson		1/4/12
Company Name	Title/Authorized Representative	Name (Print)	Signature	Date
Depleted Uranium Hexafluoride (DUF6) Conversion Facility Contractor				
BWCS	Plant Manager	Ken Collier		12/5/11
Company Name	Title/Authorized Representative	Name (Print)	Signature	Date
WEM S	Project Manager	Damon Detillion		01/4/12
Company Name	Title/Authorized Representative	Name (Print)	Signature	Date
Company Name	Title/Authorized Representative	Name (Print)	Signature	Date
Company Name	Title/Authorized Representative	Name (Print)	Signature	Date
Company Name	Title/Authorized Representative	Name (Print)	Signature	Date
Company Name	Title/Authorized Representative	Name (Print)	Signature	Date