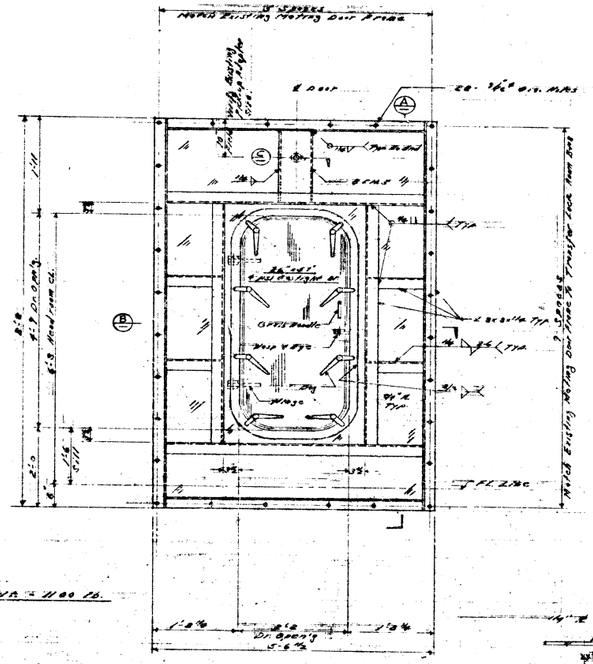

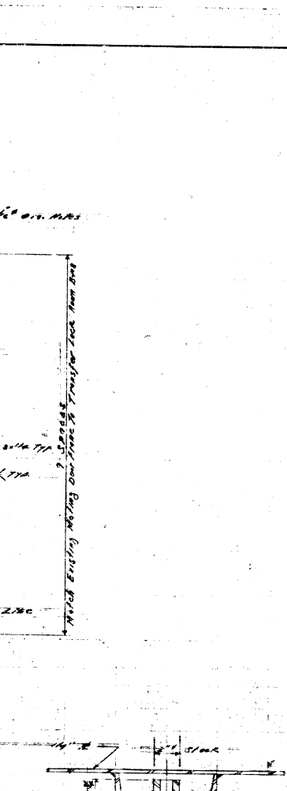

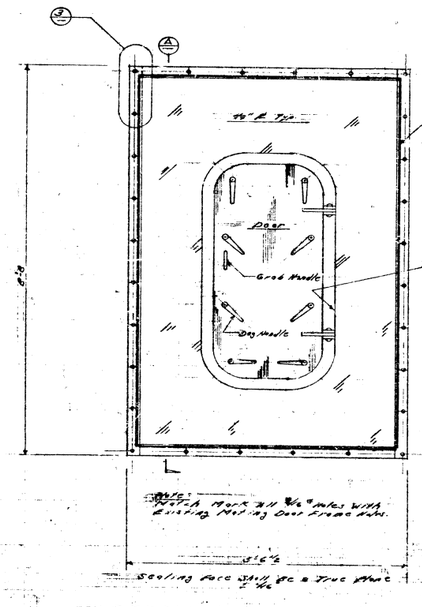

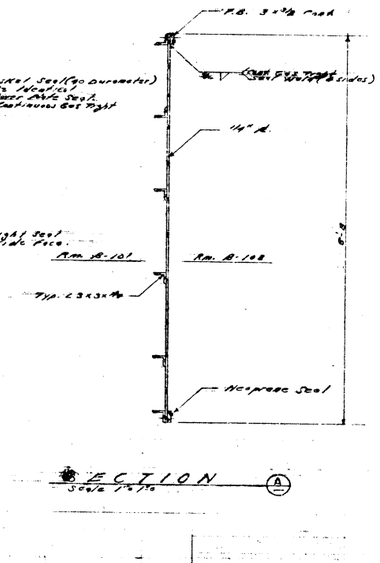

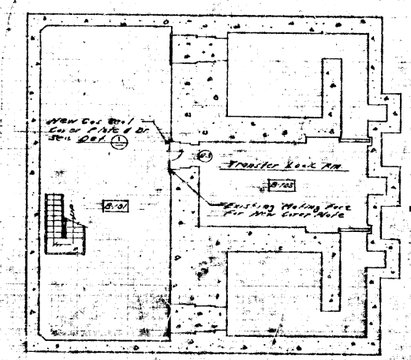

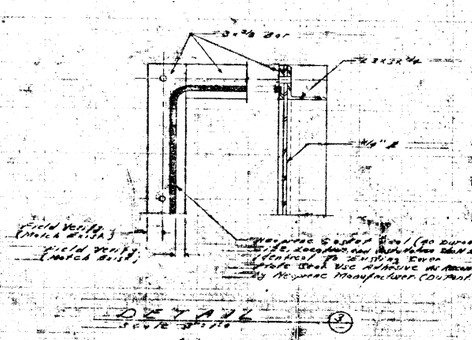

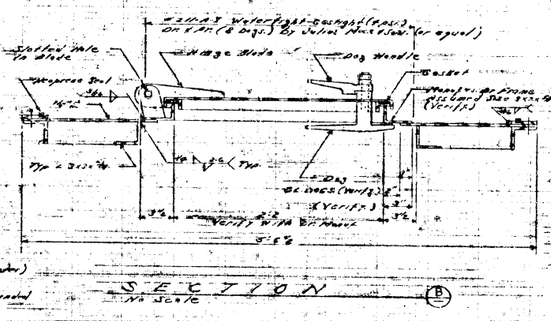

General Notes

1. All work shall comply with the Ventura County Building Code and the AISC Specification for the design, fabrication and erection of structural steel for buildings.
2. All structural shapes and plate washers shall conform to ASTM A-36. All bolts shall be fabricated from unpainted material. Unpainted shall be interpreted from unpainted mill stock or manufacturer's primary coating, if present.
3. All welding shall be performed either by a steel fabricator who is a member of the American Welding Society and who employs welders who are qualified in accordance with AWS D1.0 for welding of structural steel welding.
4. Seal plate and cover plate shall be painted with one coat of zinc chromate primer after fabrication and one coat of finish paint. Finish paint shall match adjacent color finishes.
5. Refer to Sheet 2 for mechanical seal and plate assembly. Seal plate and cover plate are identical so that either plate may be used as cover plate. Seal plate shall be installed with the 1/4" x 3" x 3/8" angle on the upper flange. Chamfer on flange is to be on the side away from the penetration of the seal cover plate.
6. Before any welding is performed the material shall be checked for lamellar tearing. Any lamellar tearing shall be repaired using the procedure specified by the welding engineer. Any repairs shall be examined and tested by the welding engineer prior to acceptance by NA.

REF DWG. 303-024-R16 ACCESS DOOR ASSEMBLY

P&NR 93569