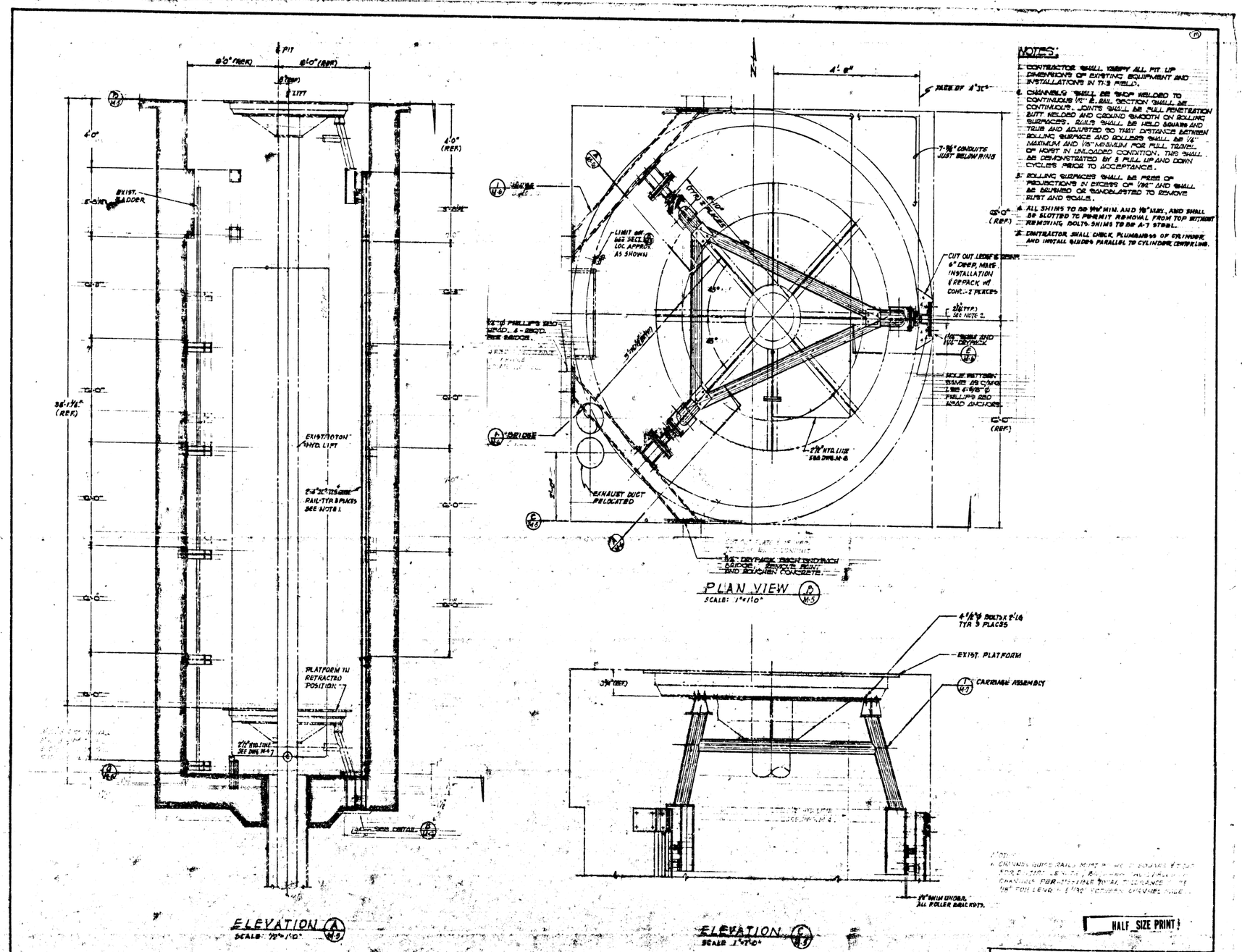

NOTES:

1. CONTRACTOR SHALL VERIFY ALL PIT UP DIMENSIONS OF EXISTING EQUIPMENT AND INSTALLATIONS IN T1-3 FIELD.
2. CHANNELS SHALL BE SHOP WELDED TO CONTINUOUS 1/2" R. RAIL SECTION SHALL BE CONTINUOUS. JOINTS SHALL BE FULL PENETRATION BUTT WELDED AND GROUND SMOOTH ON ROLLING SURFACES. RAILS SHALL BE HELD SQUARE AND TRUE AND ADJUSTED SO THAT DISTANCE BETWEEN ROLLING SURFACE AND ROLLERS SHALL BE 1/4" MAXIMUM AND 1/8" MINIMUM FOR FULL TRAVEL OF HOIST IN UNLOADED CONDITION. THIS SHALL BE DEMONSTRATED BY 3 FULL UP AND DOWN CYCLES PRIOR TO ACCEPTANCE.
3. ROLLING SURFACES SHALL BE FREE OF PROJECTIONS IN EXCESS OF 1/32" AND SHALL BE BRUSHED OR SANDBLASTED TO REMOVE RUST AND SCALE.
4. ALL SHIMS TO BE 1/16" MIN. AND 1/8" MAX., AND SHALL BE SLOTTED TO PERMIT REMOVAL FROM TOP WITHOUT REMOVING BOLTS. SHIMS TO BE A-7 STEEL.
5. CONTRACTOR SHALL CHECK PLUMBNESS OF CYLINDER AND INSTALL GUIDES PARALLEL TO CYLINDER CENTERLINE.

HALF SIZE PRINT

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