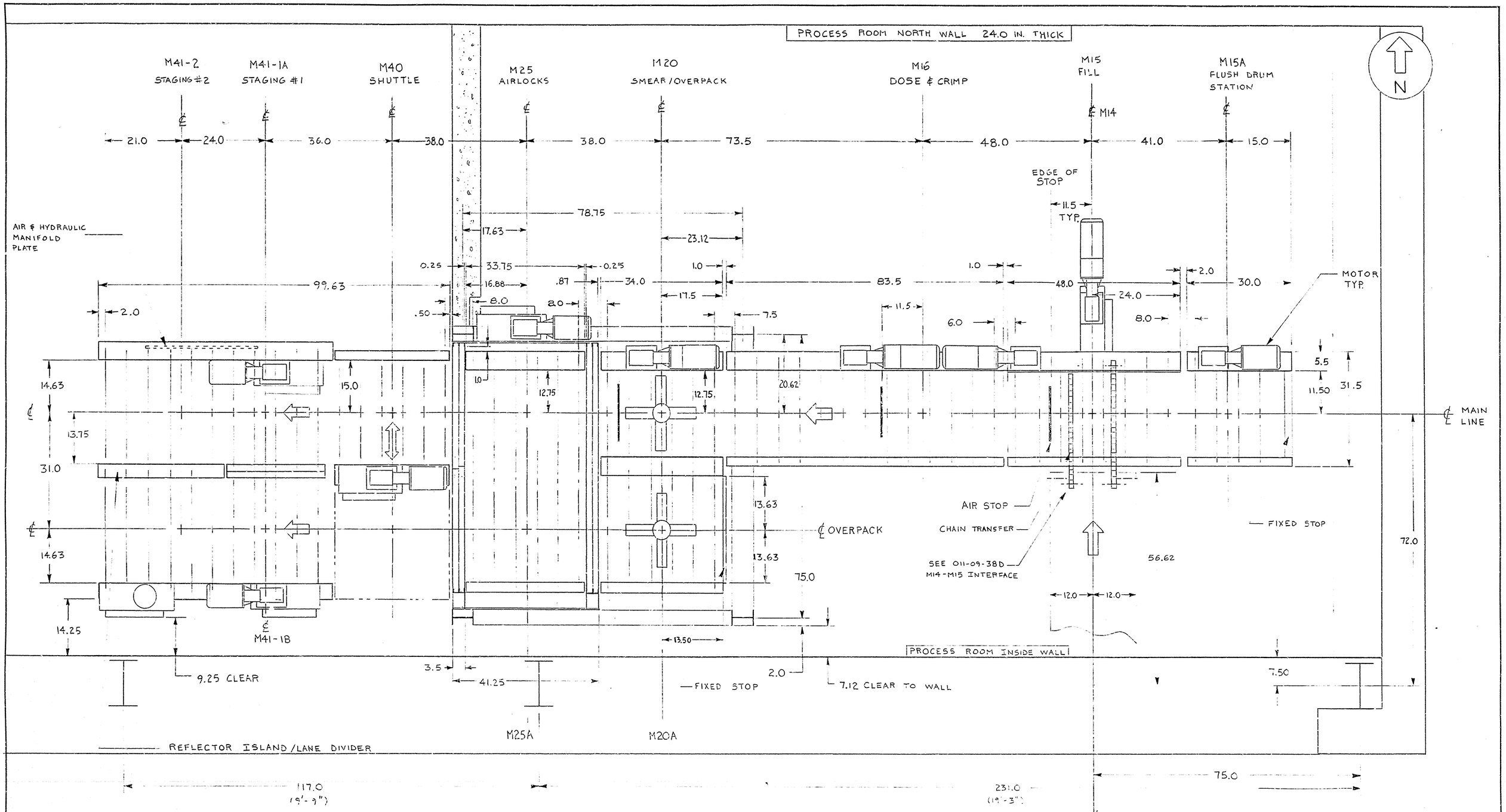
VERIFY ALL DOCUMENTS FOR CURRENT REVISION AND PENDING CHANGES PRIOR TO EACH USE.
INIT_____ DATE_____



7) TOLERANCE ON FIELD LOCATION DIMENSIONS IS ±.06 INCHES (1/16). EAST-WEST REFERENCE LINE IS ℄ M14. NORTH-SOUTH REF. IS ℄ MAIN LINE.

8) BREAKDOWN FOR SHIPPING
SKID 1: M15A, M15, M16 - PROCESS
SKID 2: M20, M25 - AIRLOCK/SWIPE-OVERPACK
SKID 3: M40, M41-SHUTTLE / STAGING
SKID 4: M45 - LIFT TABLE
SKID 5: M100 - TRUCK CONVEYOR

NOTES

1) ALL ROLLER SPACINGS ARE 6.0 INCHES UNLESS DIMENSIONED OTHERWISE.
2) CONVEYOR SPEED IS 20 FT/MIN THROUGHOUT SYSTEM.
3) SYSTEM THROUGHPUT IS 5 DRUMS PER HOUR.
4) ROLLER DIAMETERS FOR M15A, M15, M16, M20 AND M20A ARE 2.50 INCHES. ALL OTHER UNITS USE 3.50 ℄ ROLLERS.
5) BRAKEMOTORS ARE USED ON THE FOLLOWING UNITS: M15, M15 CHAIN TRANSFER, M16, & M20.
6) UNIT M15 IS SUPPORTED ON FOUR SCALES.

APPROVAL
COG. MGR. [signature] 7/20/87
COG. ENGR. [signature] 7/20/87
DRFT. SUPR. [signature] 7/20/87
Q.A. [signature]

TOLERANCE = +/- .06" UNLESS OTHERWISE SPECIFIED

REV	ECN	DESCRIPTION	DATE	APPR.
0	—	ER1065	7/20/87	[illegible]
D	047	RS BUILT CONDITION	3/24/87	MJ
C	028	ADDED TOL & REV BLOCK	3/3/87	[illegible]
B	010	SEE ECN 010 SH 1-3	10-17-86	[illegible]
A	006	SEE ECN 006 SH 1-3	[illegible]	[illegible]

WEST VALLEY NUCLEAR SERVICES
RADWASTE TREATMENT SYSTEM

W. O. | HANDLING TECHNOLOGY, INC. FAIRPORT, N.Y. | REV. 0

DRAWN McGoldrick DATE 8-27-86 | DWG. NO. 011-09-10 | SHEET 1 OF 4
SCALE 1.0" = 12.0"

SYSTEM ARRANGEMENT

APPROVALS
PROJECT MANAGER [signature] 9-4-86
PRODUCT MANAGER [signature] 9-4-86
CHIEF ENGINEER [signature] 9-4-86
DESIGN ENGINEER [signature] 9-4-86

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